

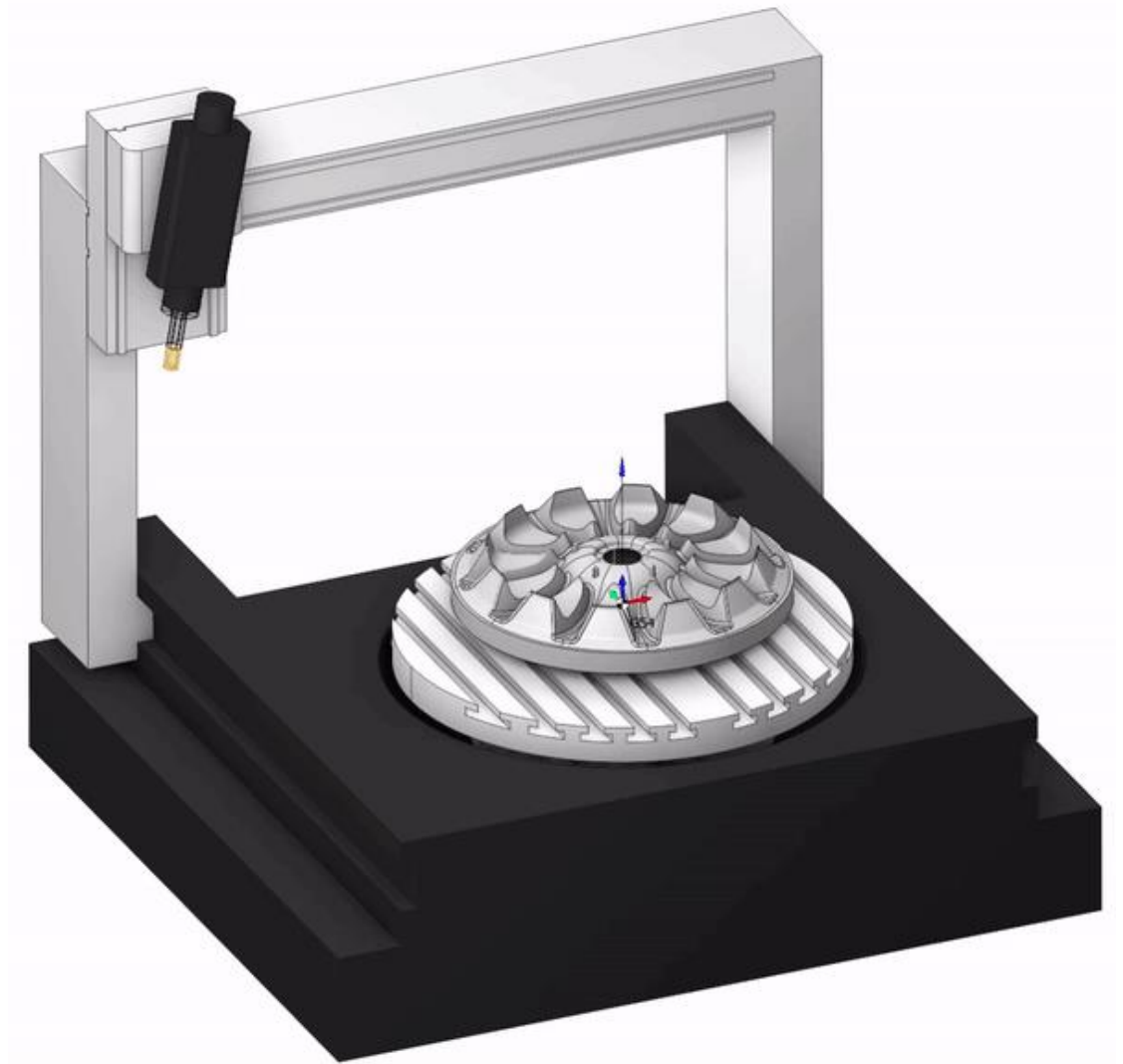


SPRUTCAM X
WORLD CONFERENCE
2023

**The History and
Future of MachineMaker**

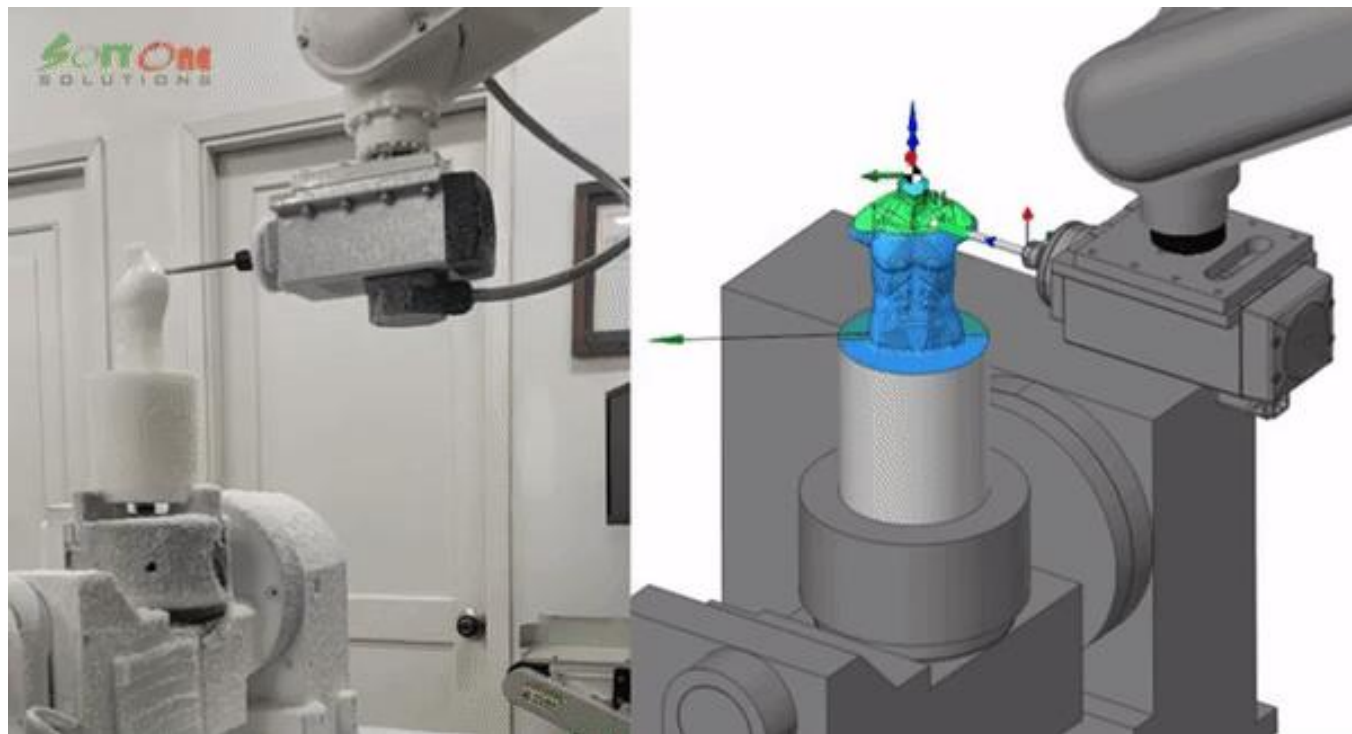
SprutCAM X

- Machine axis limits



SprutCAM X

- Machine axis limits
- Realistic simulation

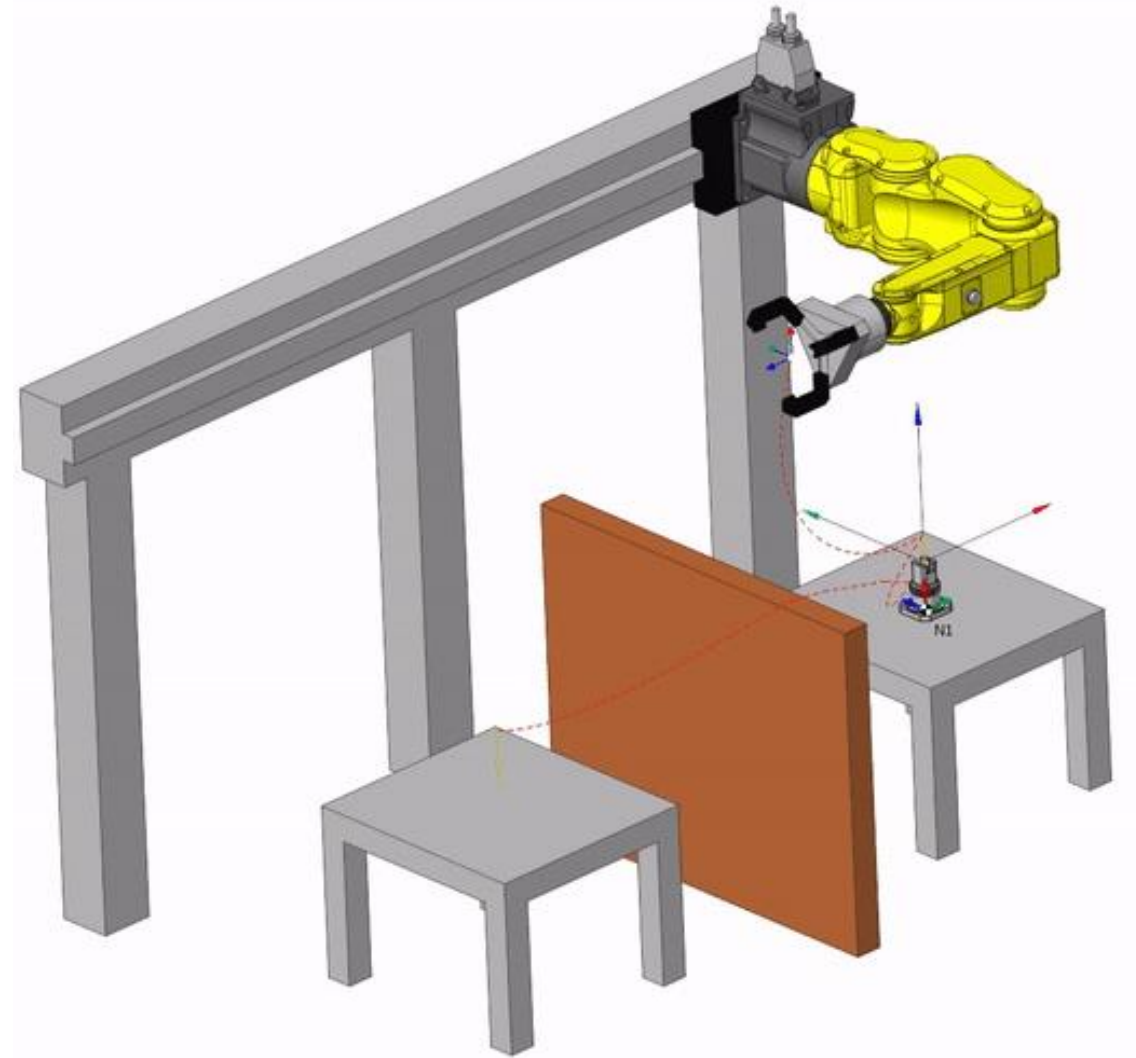


<https://softone.net.vn/>

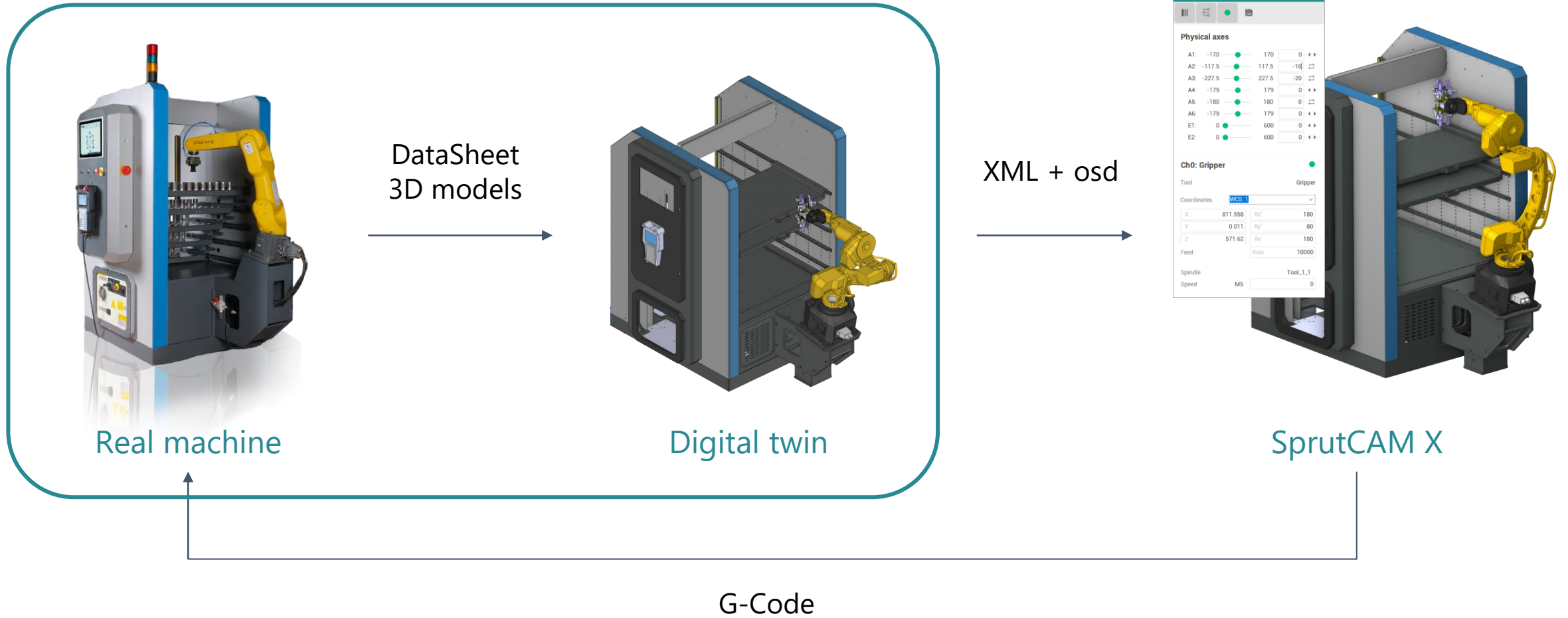


SprutCAM X

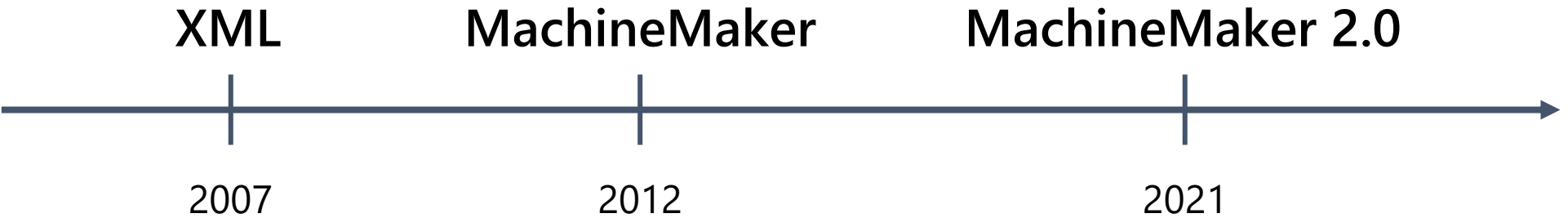
- Machine axis limits
- Realistic simulation
- Detect Collisions
- Avoid collisions



Workflow



History



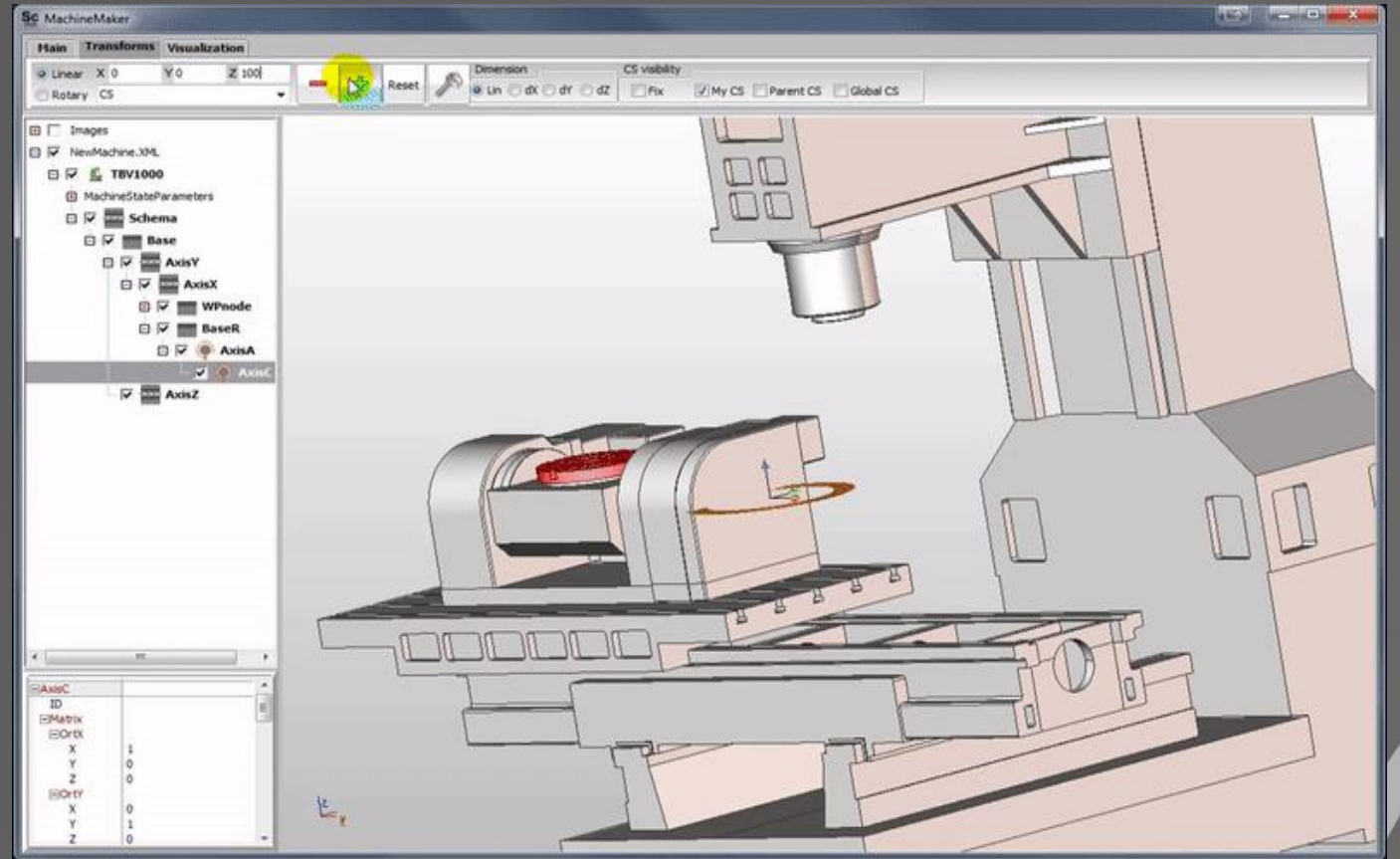
XML

- Powerfull
- Still works
- Extremely hard to learn
- Easy to make mistake
- Hard to find problem

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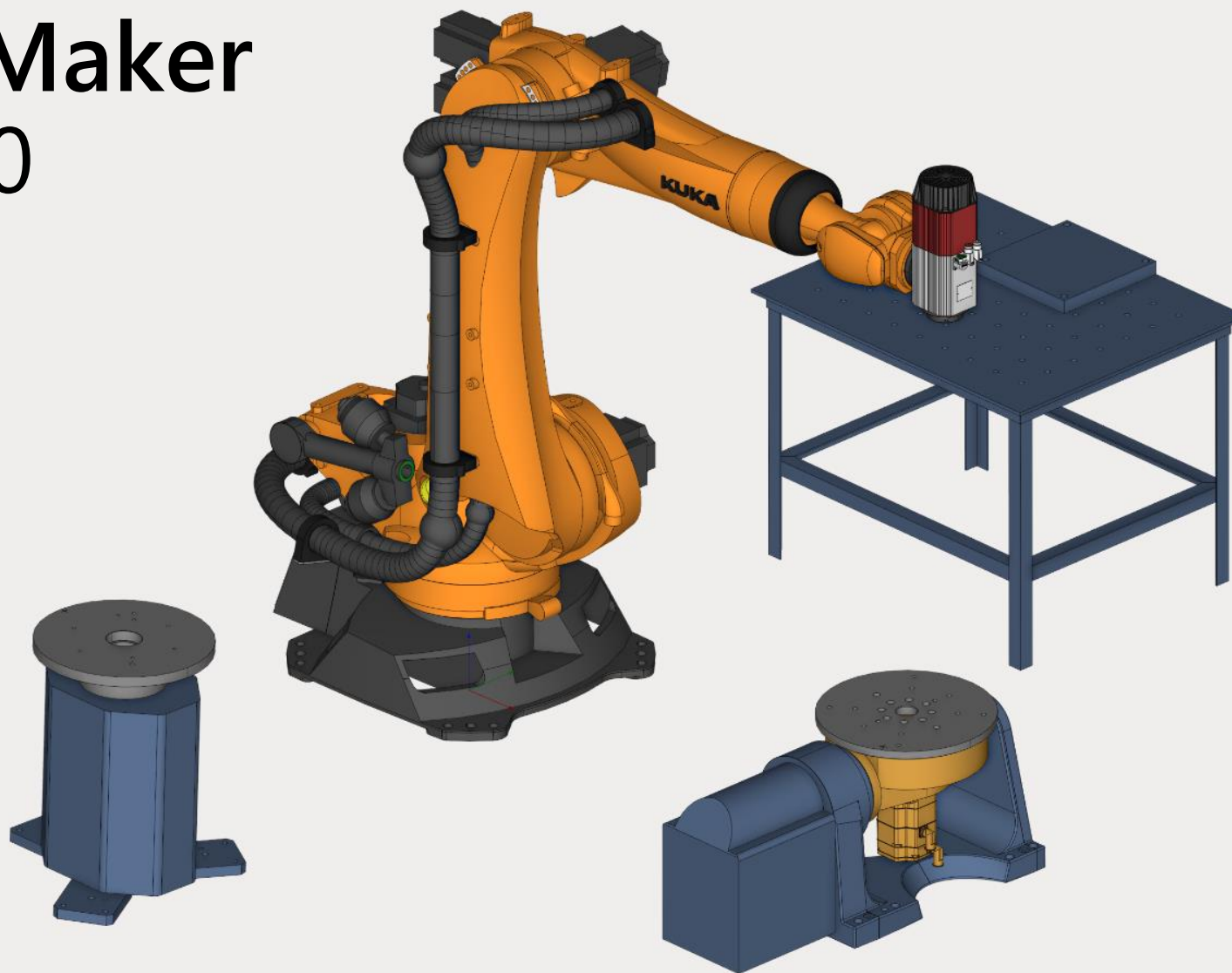


MachineMaker version 1.0





MachineMaker version 2.0



Simulation

Simulation

 Enable collisions detection

► Meshes generation parameters

Start processing simulation

KR120 R2700 HA Home Demo

A1 0 -185 185

A2 -90 -140 -5

A3 90 -120 155

A4 0 -350 350

A5 0 -125 125

A6 0 -350 350

Table (1 axis) Home Demo

E1 0 -1E+09 1E+09

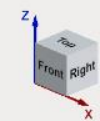
Table (2 axes) Home Demo

E2 0 -135 135

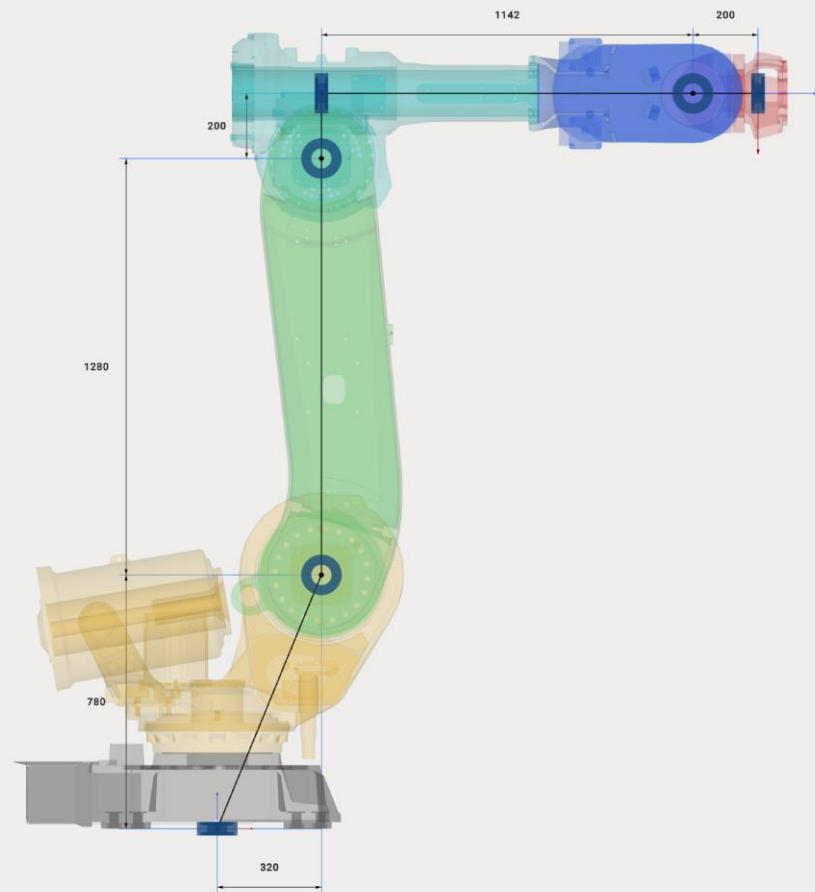
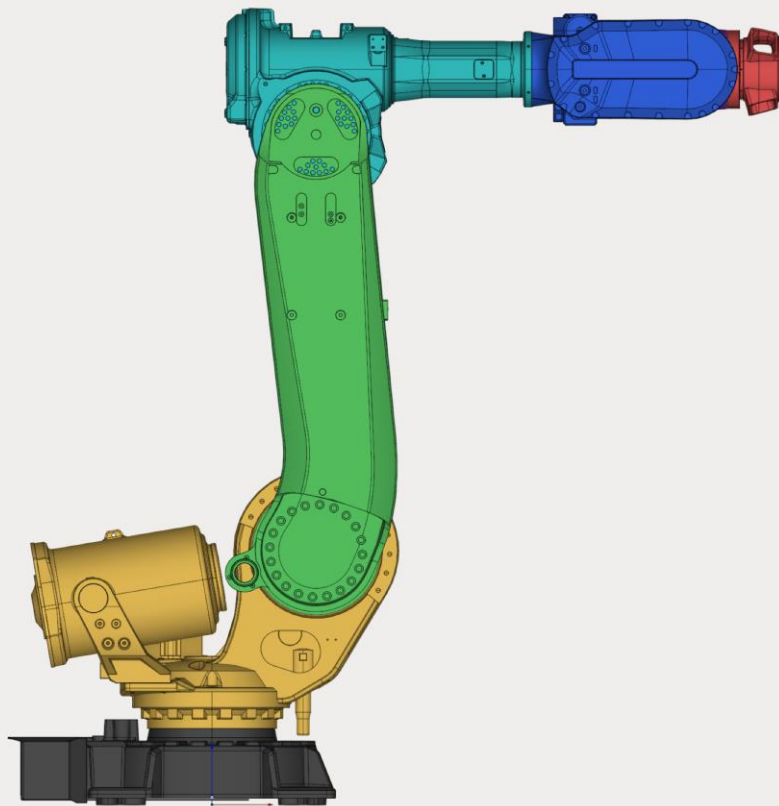
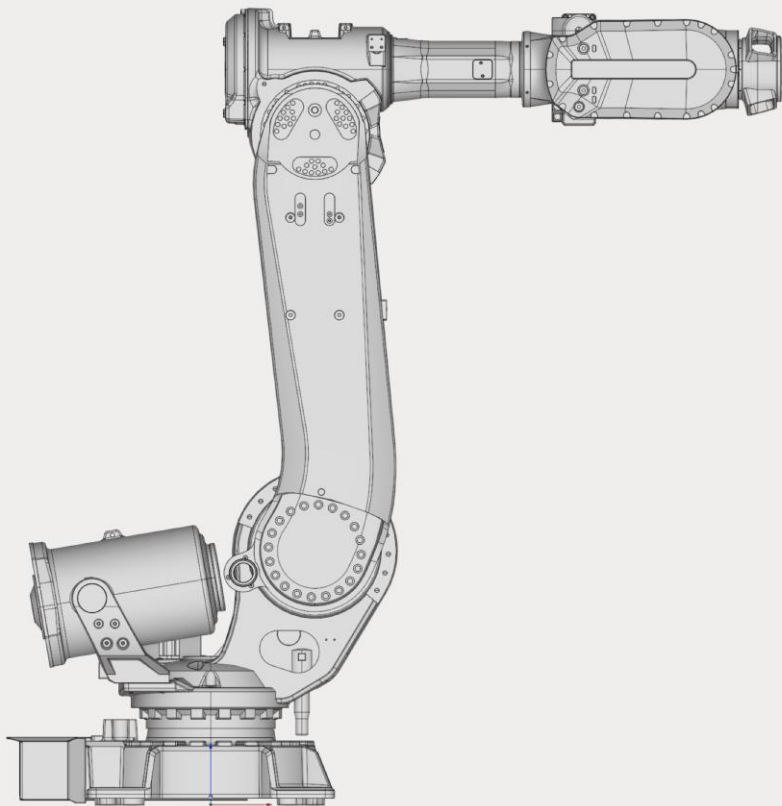
E3 0 -1E+09 1E+09



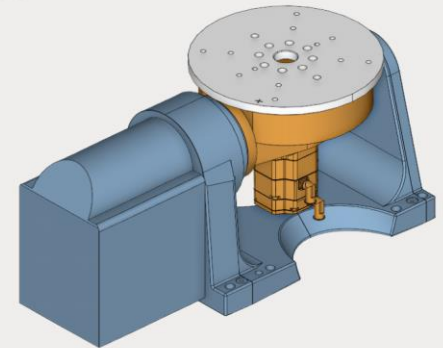
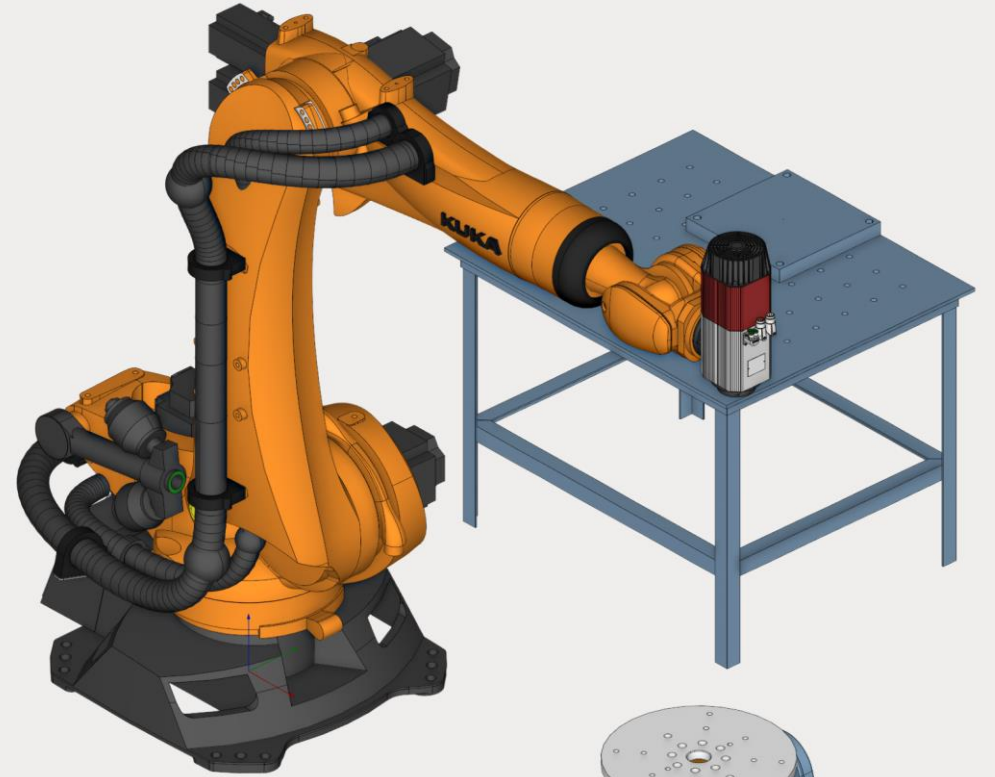
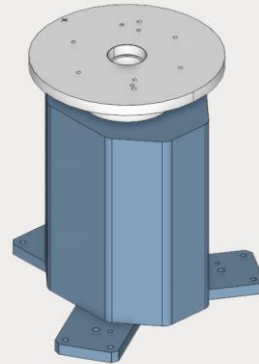
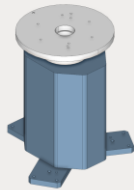
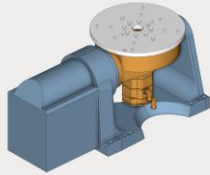
Close



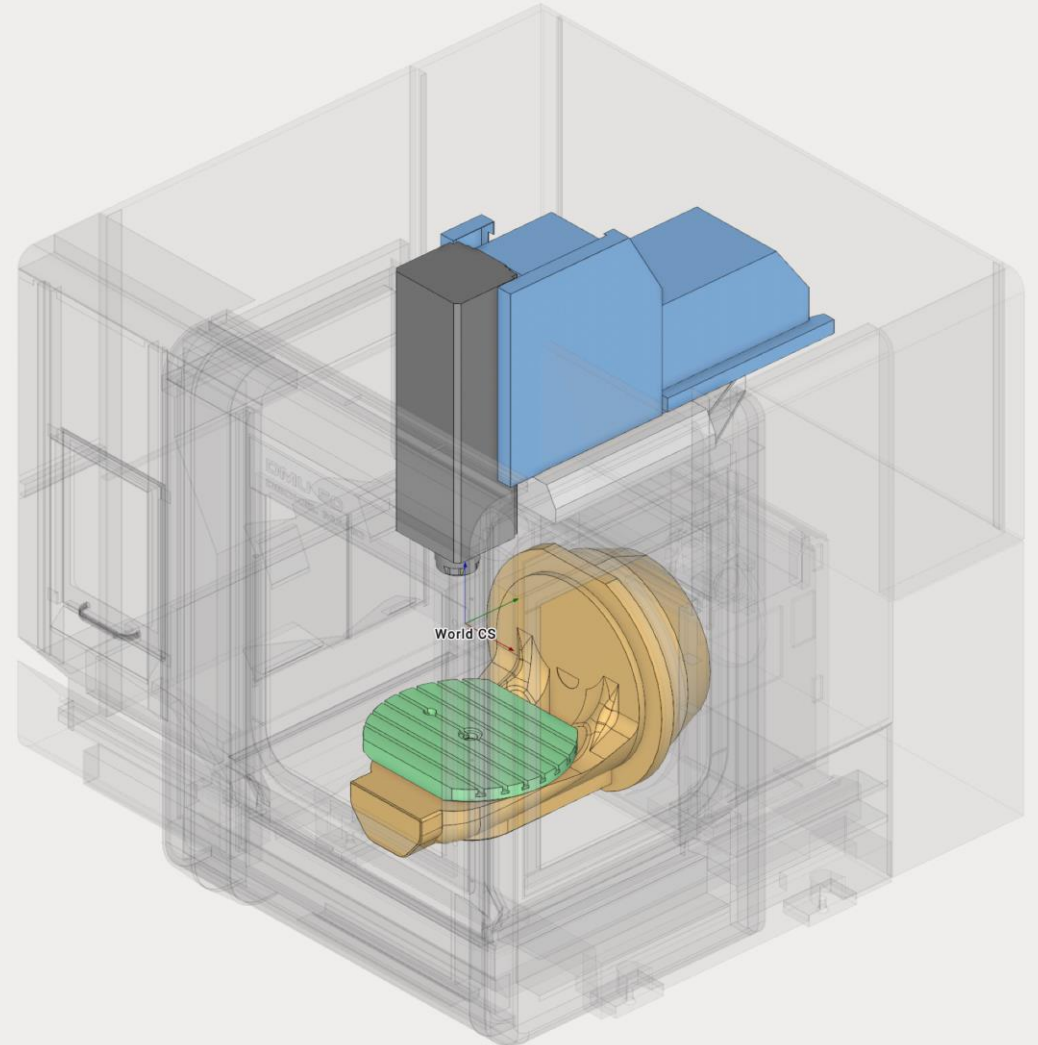
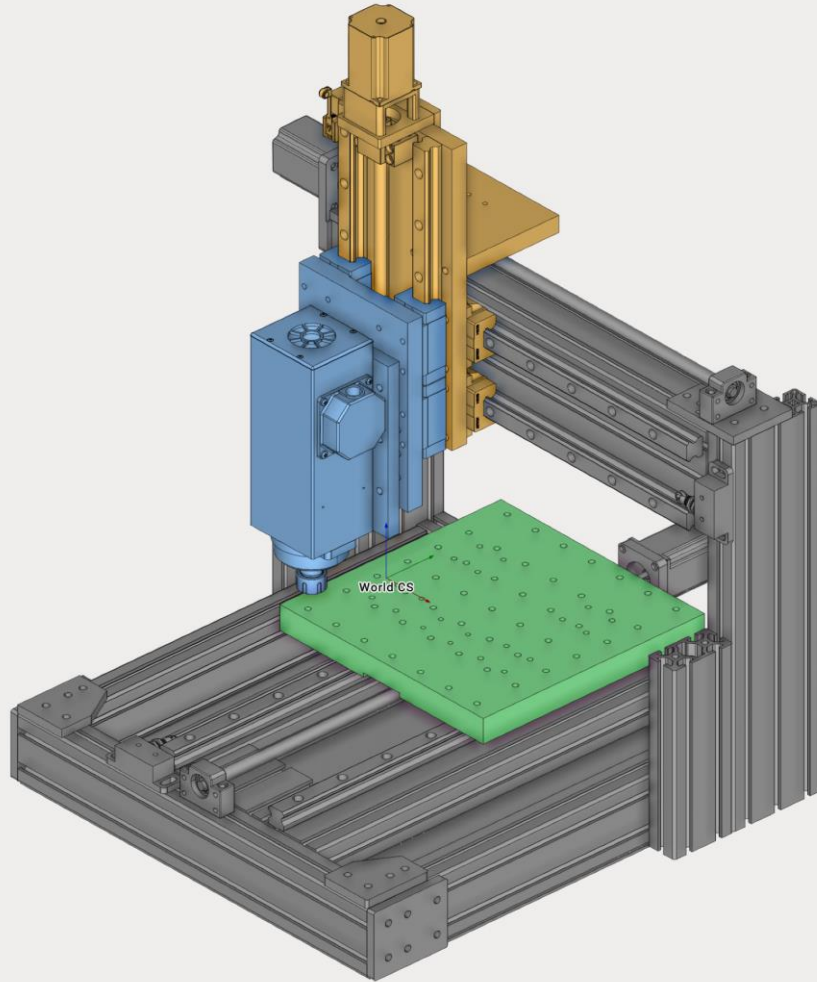
Concept



Concept



Milling machines



Library

ABB **FANUC** **KUKA** *STÄUBLI*  **TORMACH®**

 **HYUNDAI** **YASKAWA**  **Kawasaki** **DOOSAN**

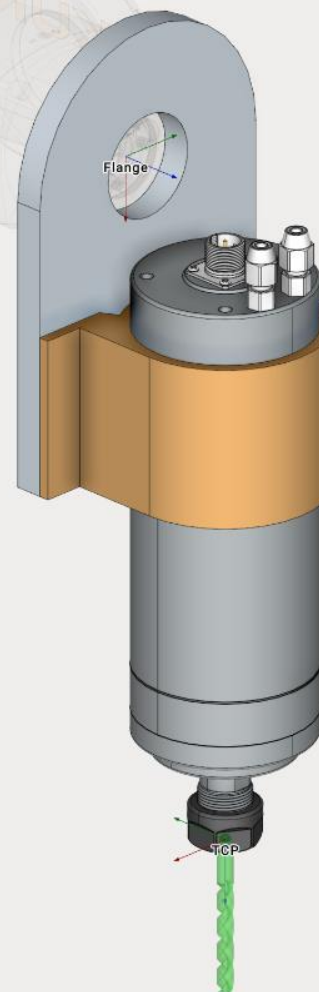
EPSON **COMAU** *regal robotics* **SIASUN** **EFORT**

 **MITSUBISHI ELECTRIC** **NACHI**  **AUBO** **EVS** **JAKA®**  **集萃智造**
JITRI INTELLIGENT MANUFACTURING

 **HAN'S ROBOT**  **UNIVERSAL ROBOTS**  **DOBOT**

700 ready-to-use mechanisms

TCP Calibration



Model

Calibration

314.7422 X -90 A

0 Y 0 B

62.73891 Z -90 C

Tool overhang 0

 Tool along X-axis Visualize tool Transform end effector 3D model with TCP

Automatic data transfer

Sync

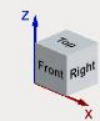


Download MachineMacker App for scan QR-code and data transmission directly from the robot.

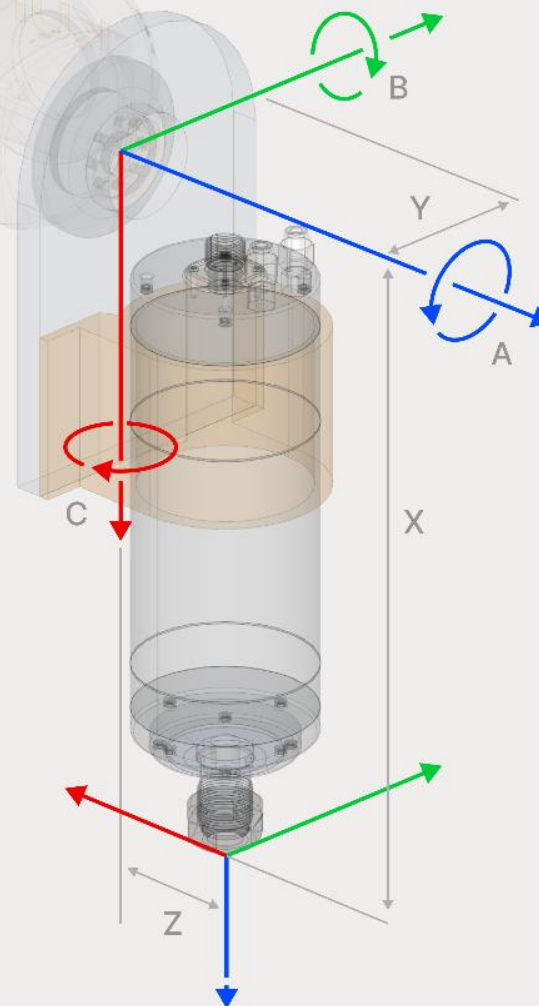
GET IT ON
Google PlayDownload on the
App Store

Cancel

Apply



TCP Calibration



Model

TCP

Style

Calibration

314.7422	X	-90	A
0	Y	0	B
62.73891	Z	-90	C
Tool overhang		0	

- Tool along X-axis
- Visualize tool
- Transform end effector 3D model with TCP

Automatic data transfer

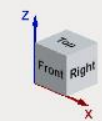


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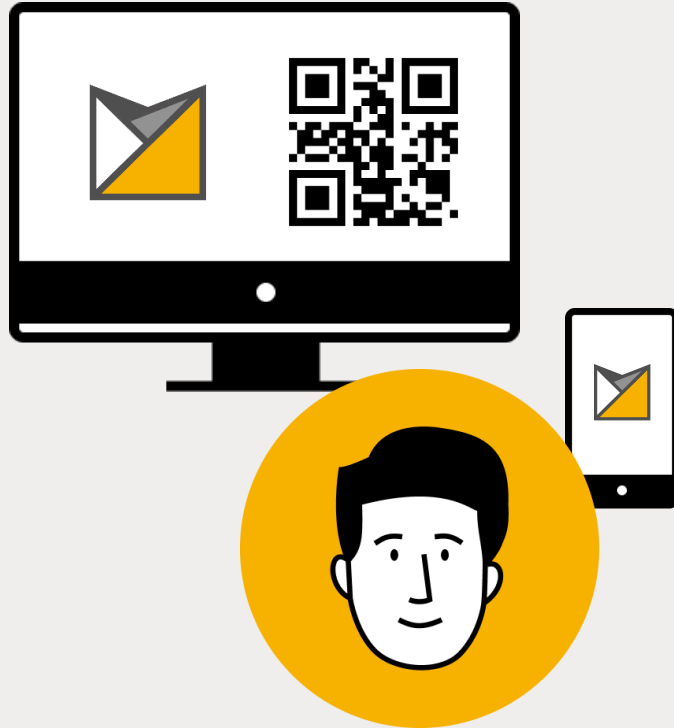


Cancel

Apply



TCP calibration app



Model

TCP

Style

Calibration



314.7422 X -90 A

0 Y 0 B

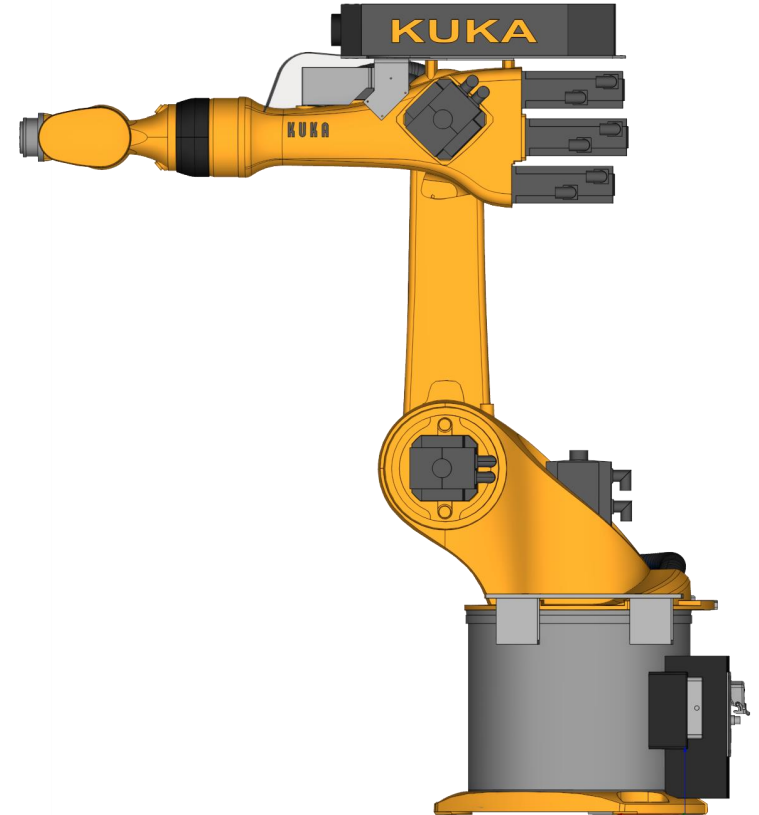
62.73891 Z -90 C

Tool overhang 0

- Tool along X-axis
- Visualize tool
- Transform end effector 3D model with TCP

Automatic data transfer

Sync

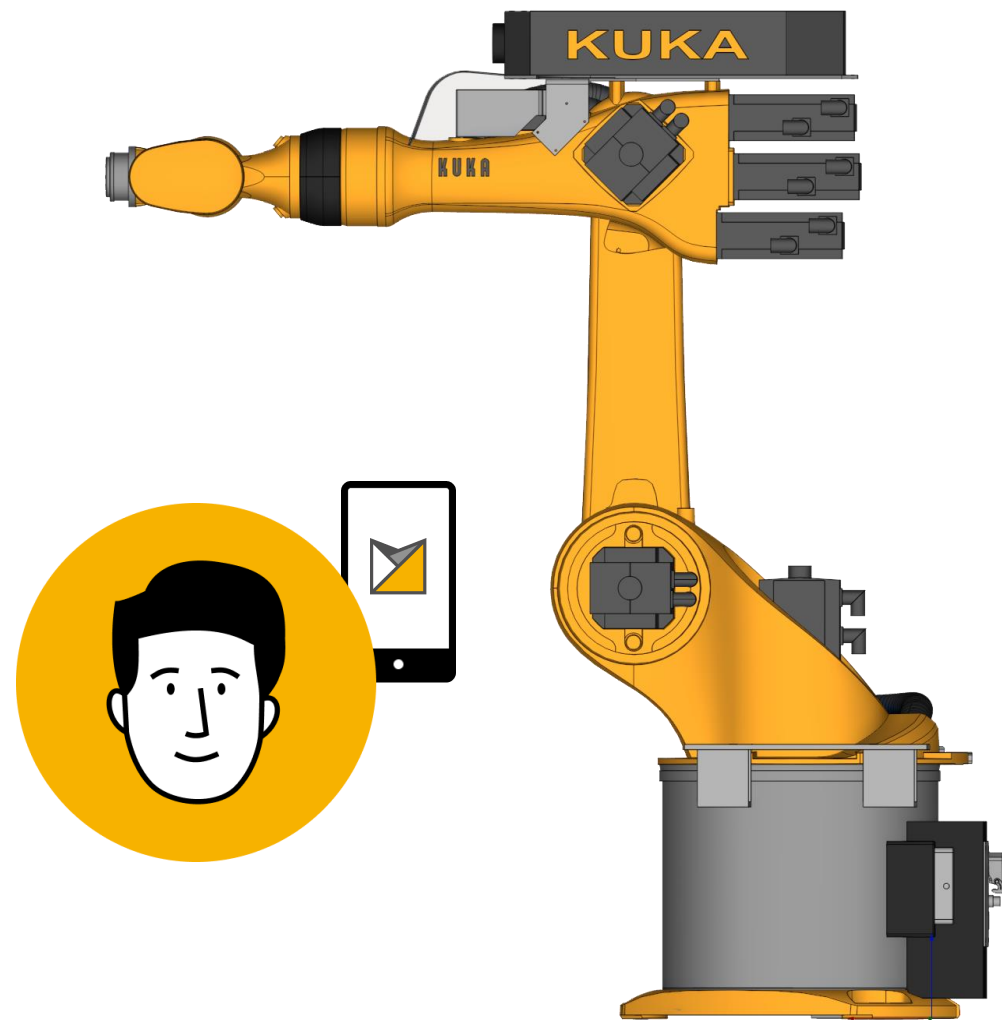


Download MachineMacker App for scan QR-code and data transmission directly from the robot.

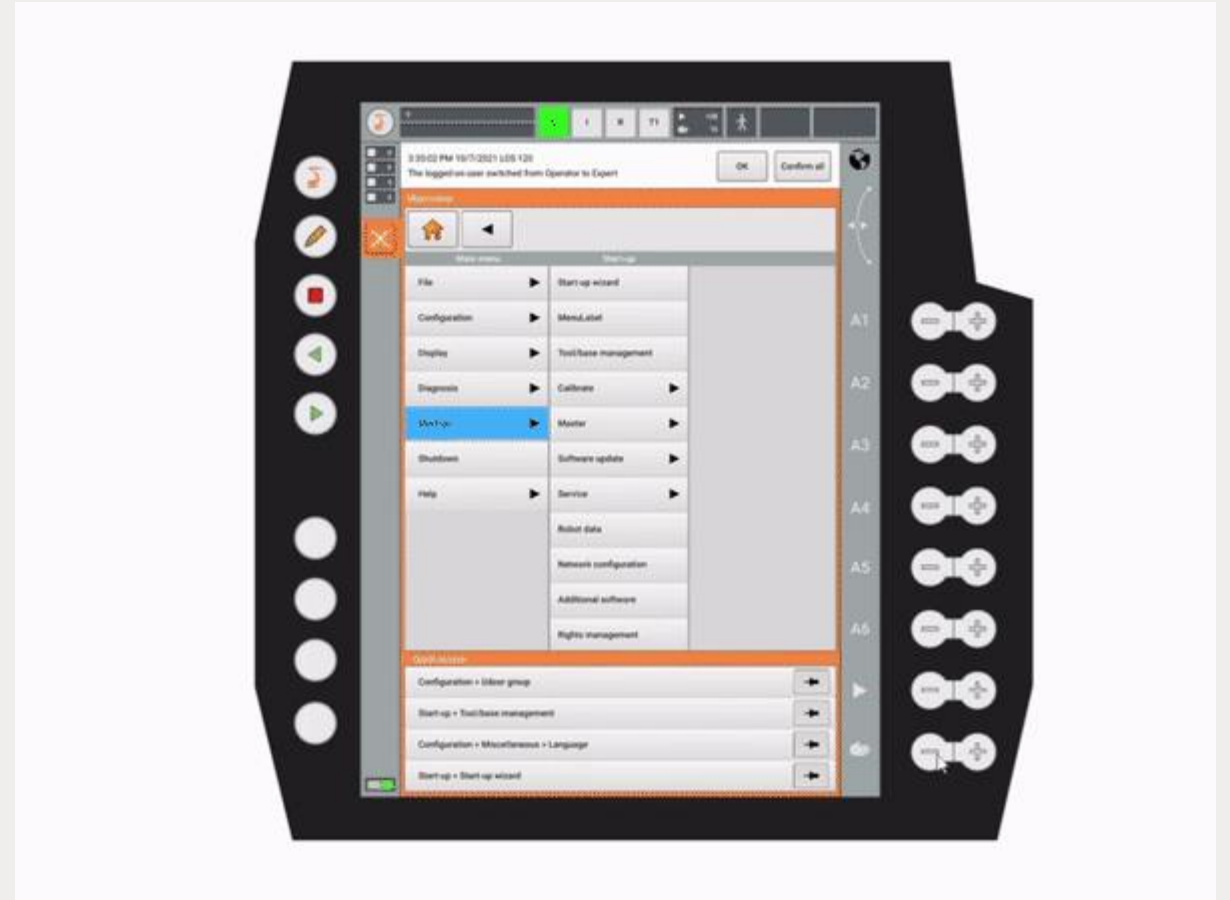
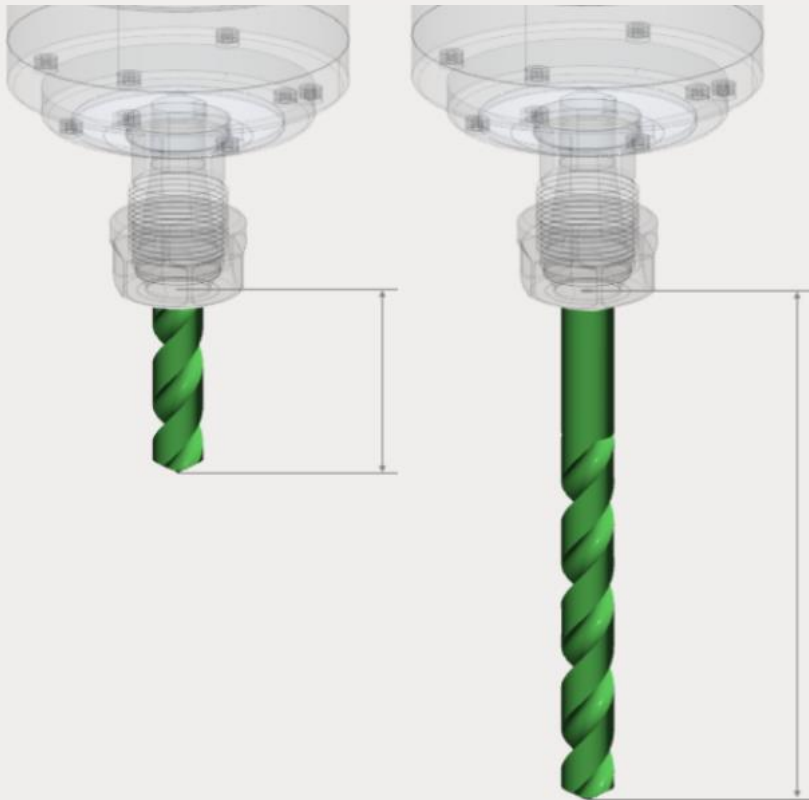


TCP

calibration app

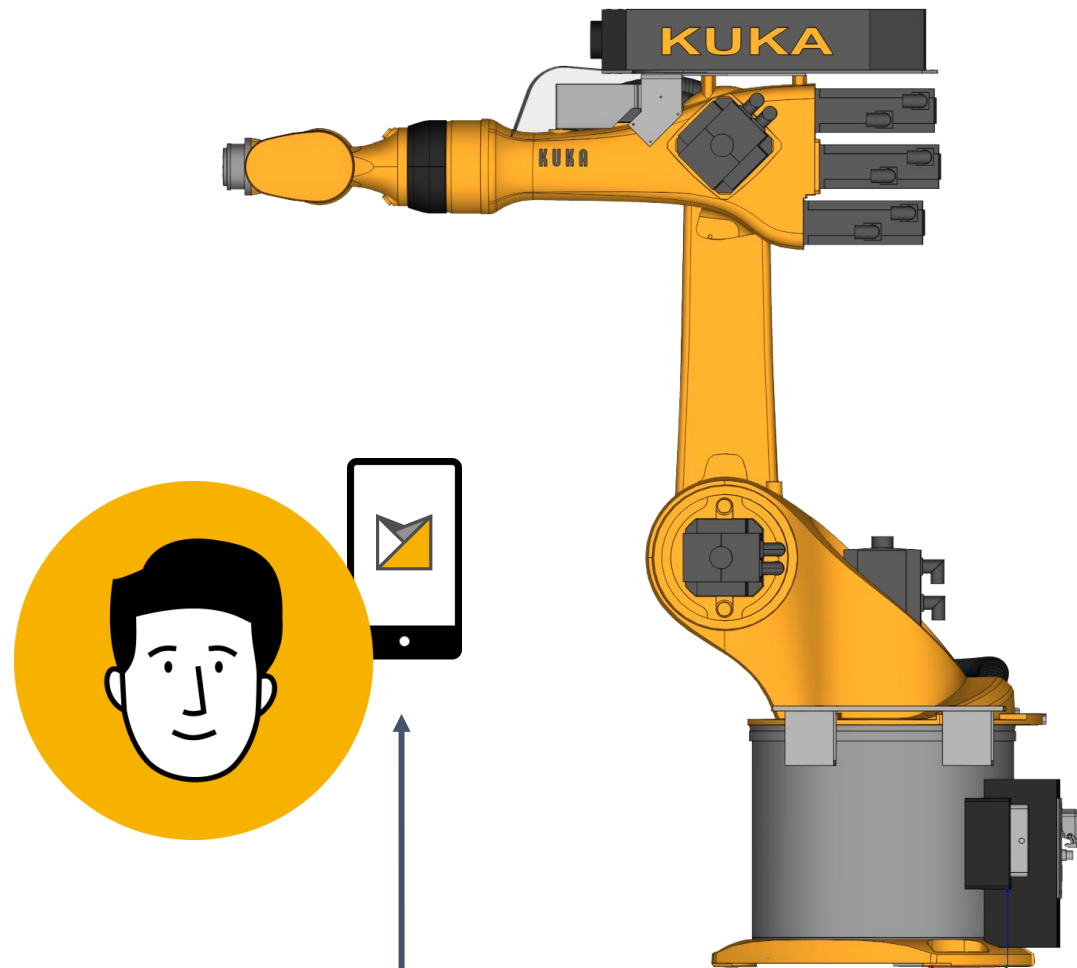


TCP calibration app



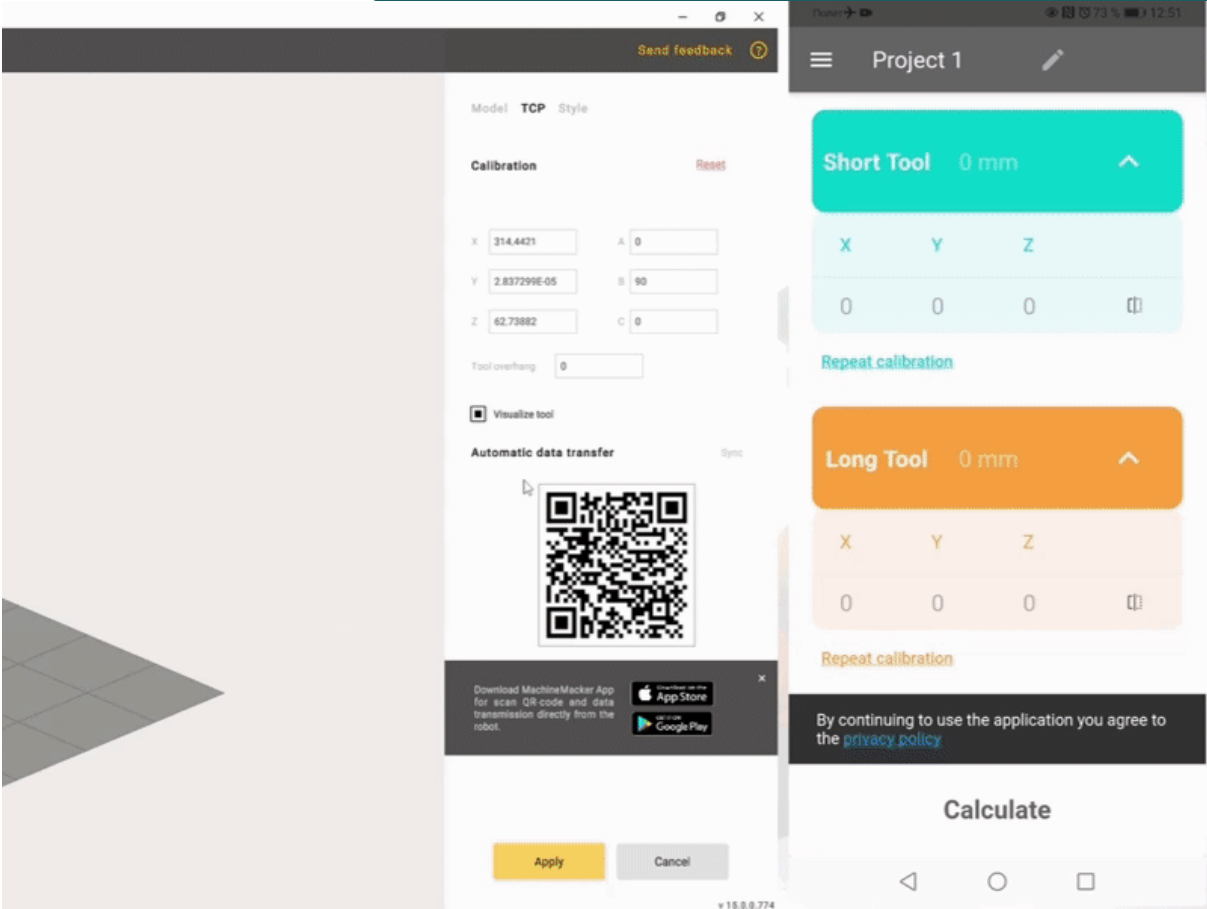
TCP

calibration app



Calibrate TCP
(short tool) x y z
(long tool) x y z

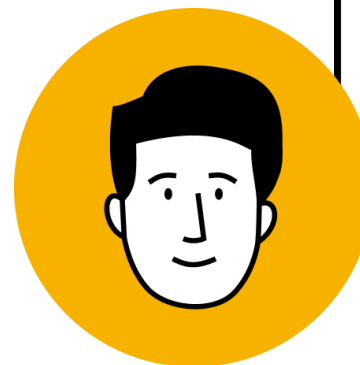
TCP calibration app



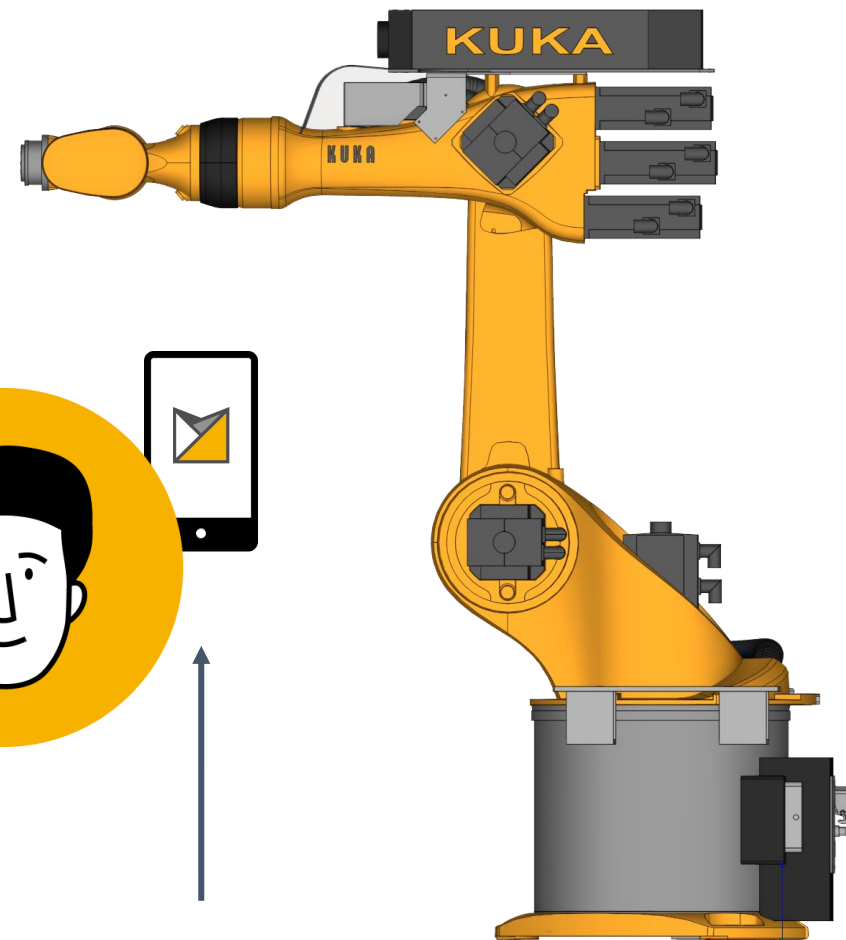
TCP calibration app



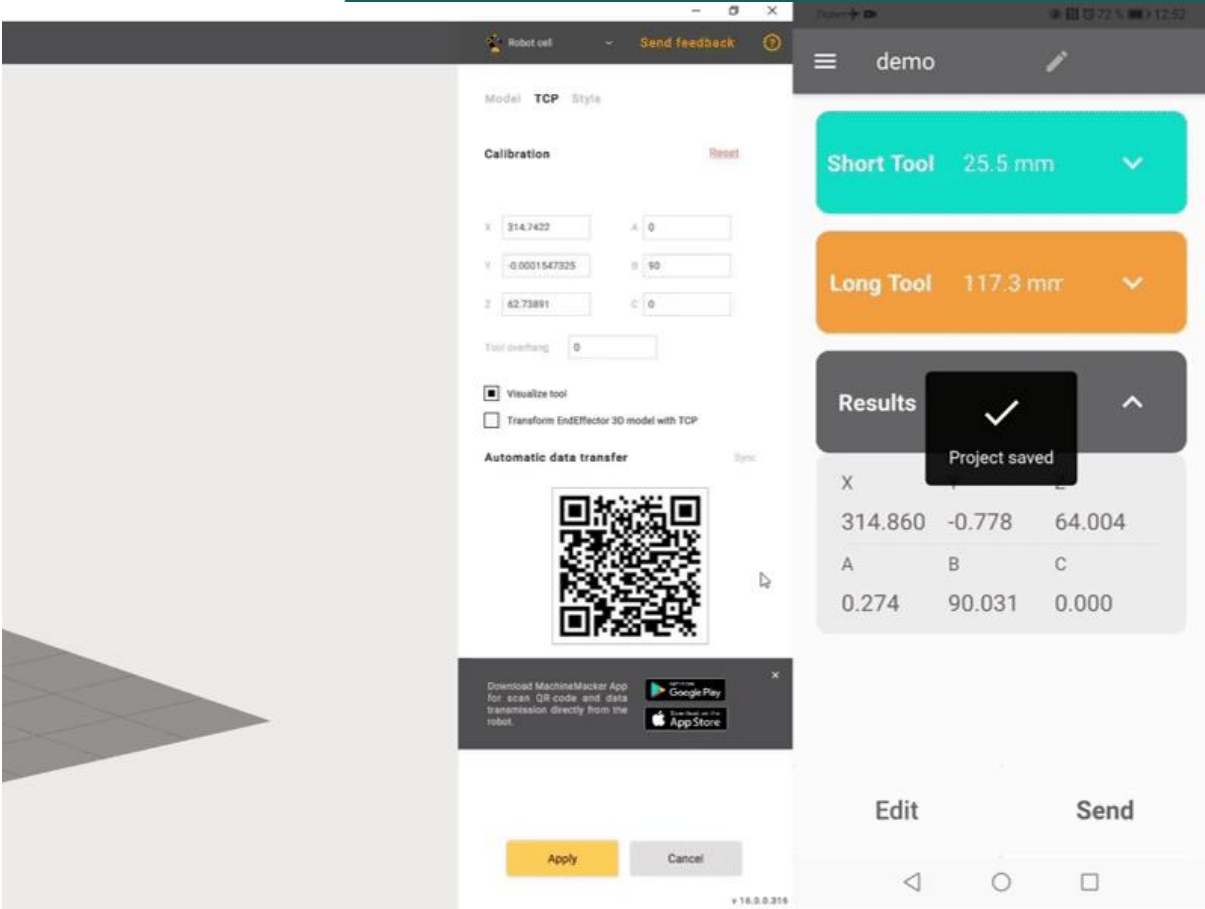
TCP data: X Y Z A B C



Calibrate TCP
(short tool) x y z
(long tool) x y z



TCP calibration app



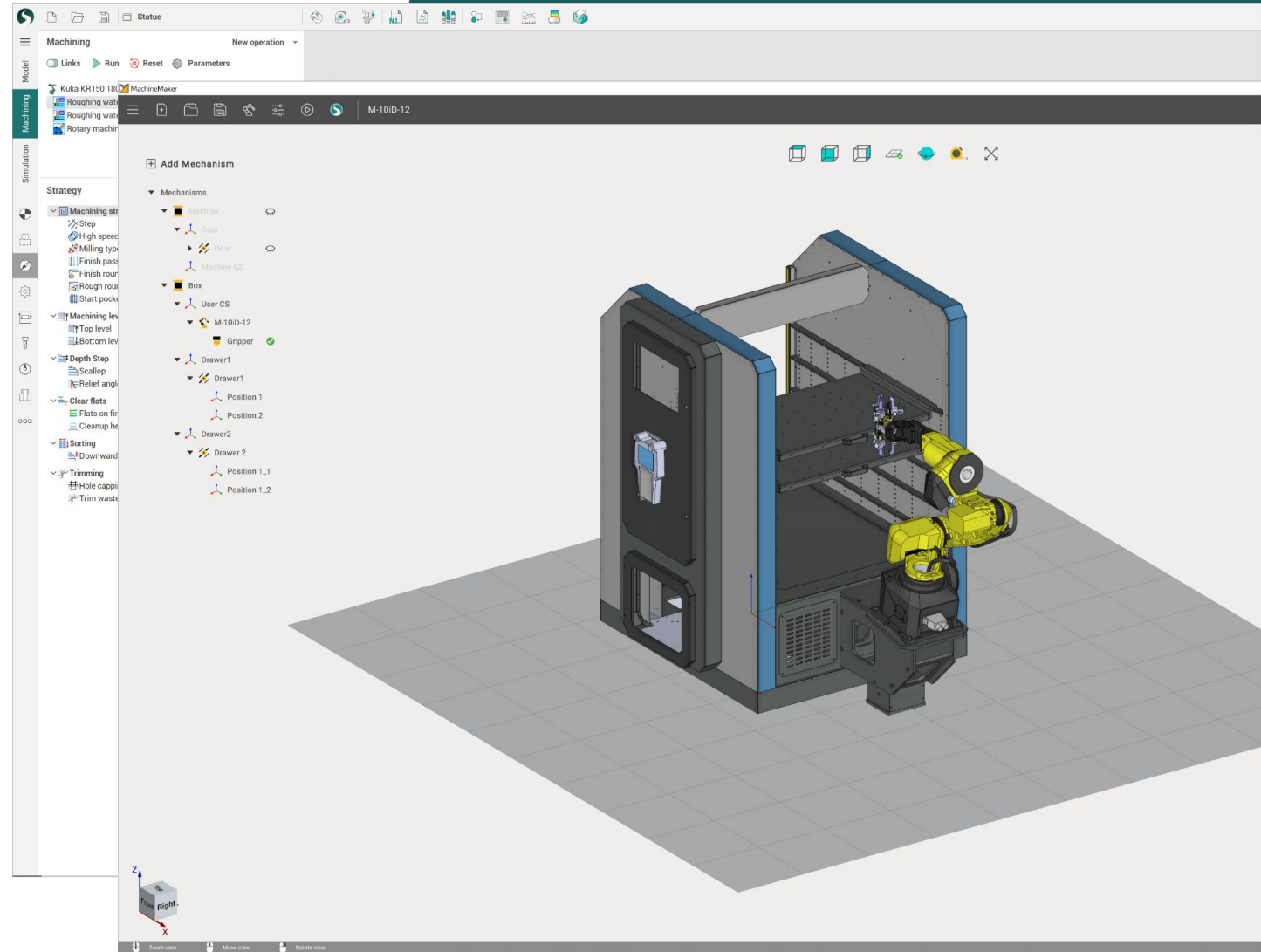
Customers love it

4 000 MachineMaker users worldwide

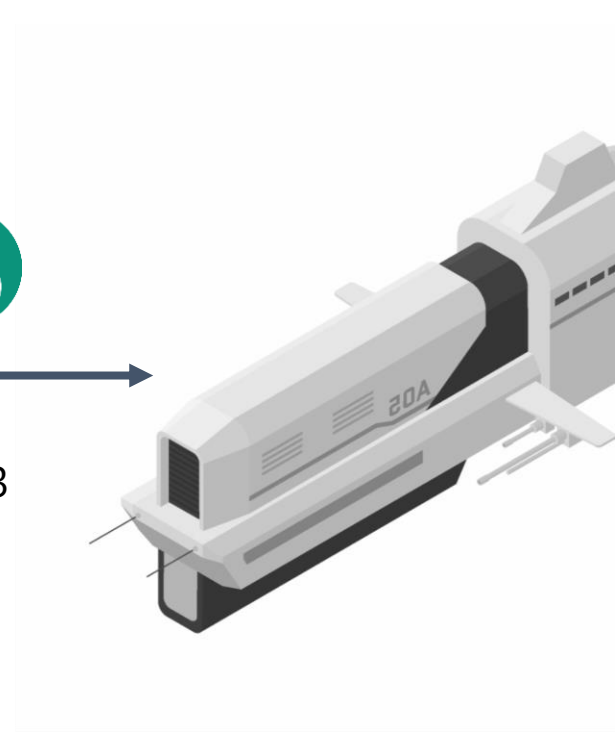
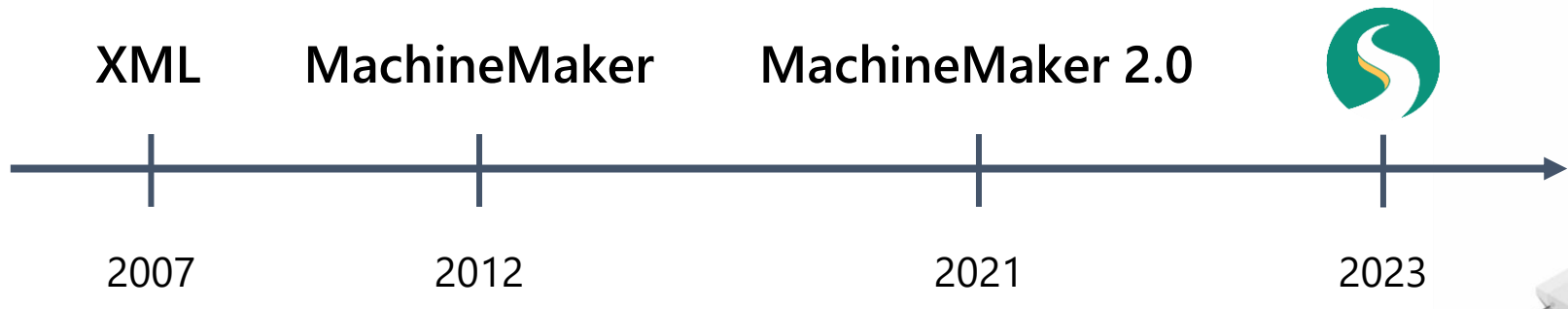


New features

- Optional axes
- Turn-Mill machines
- Swiss-type machines
- Interactive Simplifier



History



Dreams:

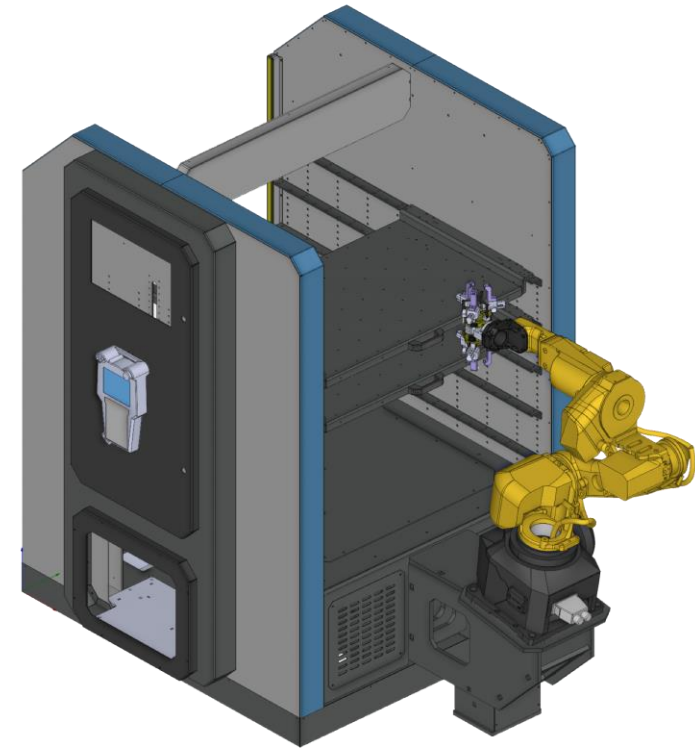
MachineMaker for the Machine Makers



Real robot cell

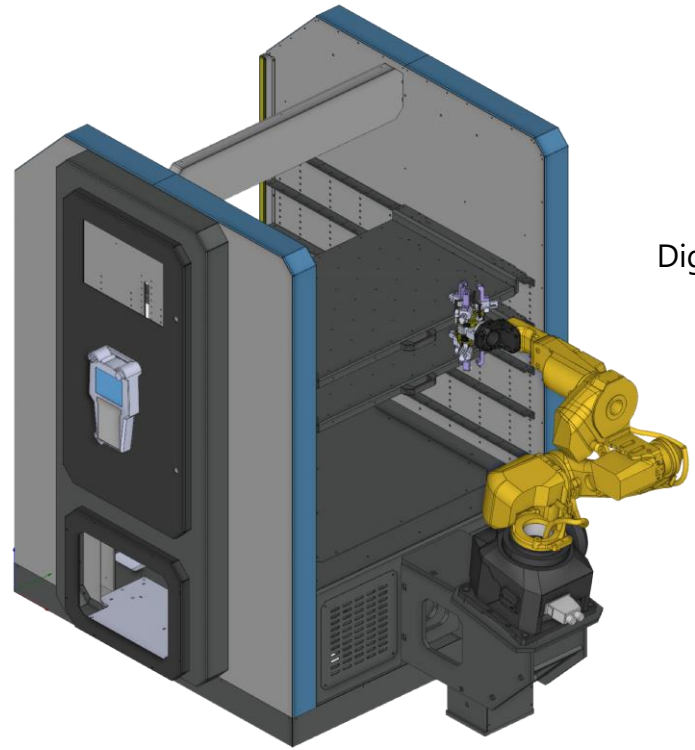


Digital twin



Dreams:

MachineMaker for the Machine Makers



Digital twin



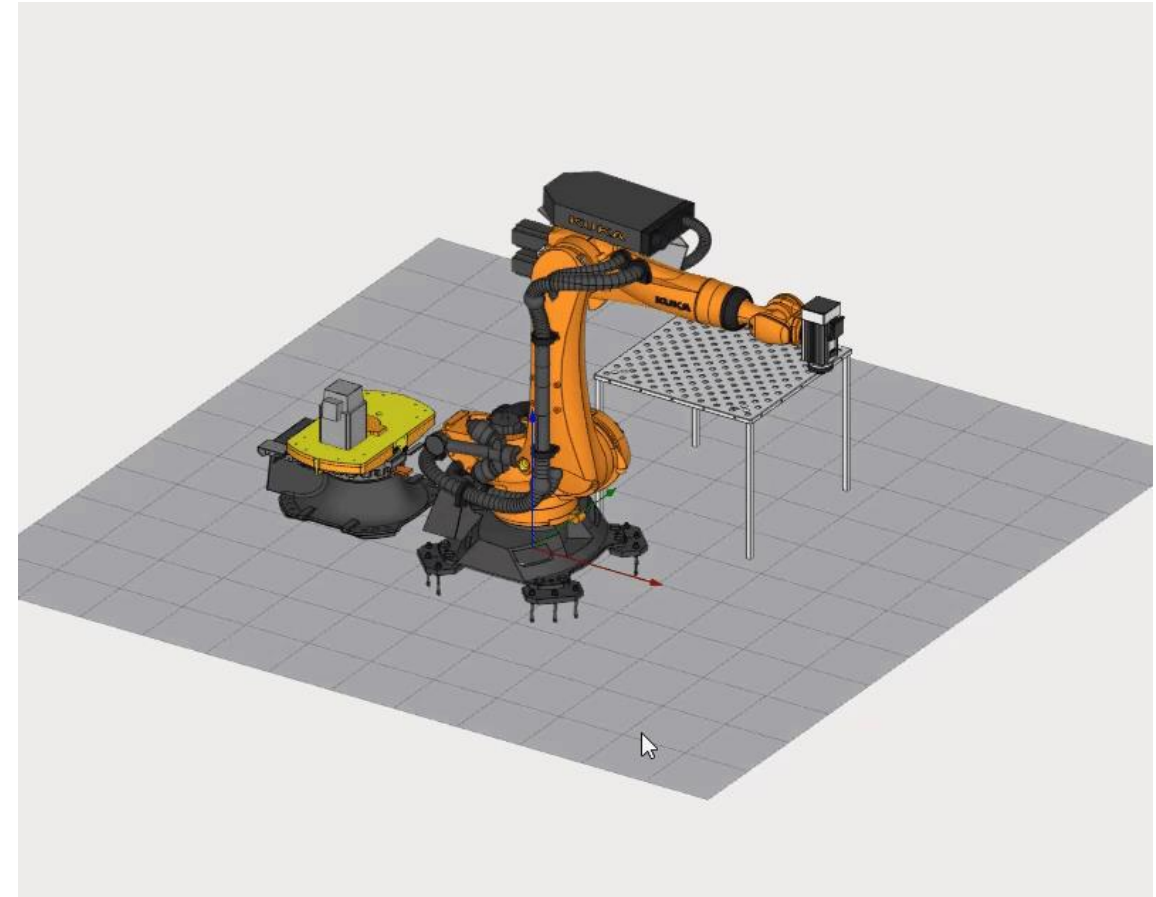
Real robot cell



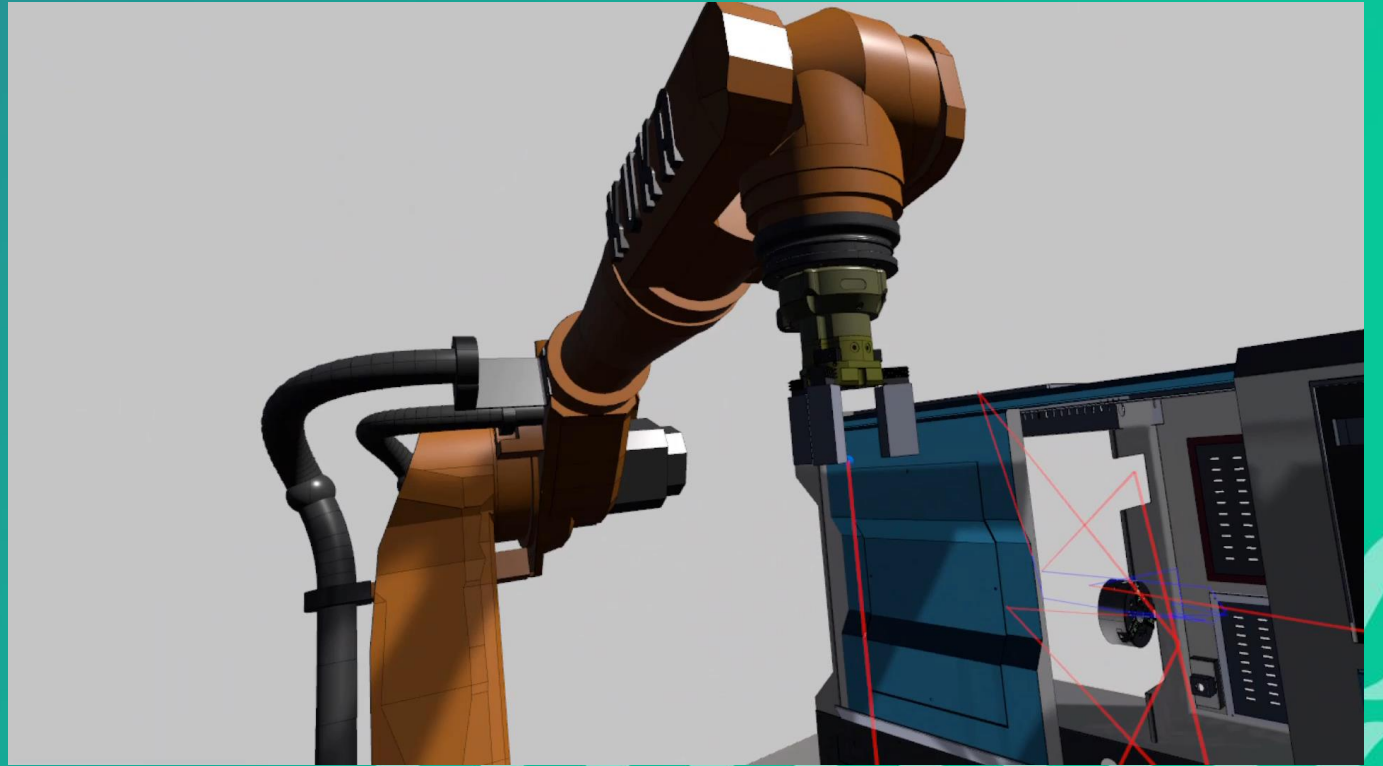
Dreams:

Robot cell creator

- 700 ready-to-use mechanisms
- 20 vendors
- Create any custom mechanisms



Dreams: VR





SPRUTCAM X
WORLD CONFERENCE
2023

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Future of MachineMaker**